



VDL TBP ELECTRONICS

"focus on cost drives out quality..."

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# Design for Test (DfT)

design

block diagram

schematics

placement

routing

validation

## phase 0

(face to face)

### customer delivers tbp

- design idea (in block diagram)
- batch size and year volume of product
- traceability
- component requirements
- test requirements
- quality requirements

### tbp delivers customer

- DfT guidelines
- data exchange guidelines
- test access advise (face to face)
- ABC component list

## phase 1

### customer delivers tbp

- schematics in EDIF 2.0 (or Cadence Allegro format)
- schematics in searchable PDF
- BOM containing MPN, manufacturer and circuit references
- Boundary Scan Description language files
- requirements described in phase 0

### tbp delivers customer

- DfT report\* containing:
- preliminary testcoverage
  - preliminary teststrategy
  - preliminary slip through
  - test access recommendations
  - board complexity index

## phase 2

### customer delivers tbp

- ODB ++ (CAD data)
- schematics in searchable pdf
- BOM containing MPN, manufacturer and circuit references
- requirements described in phase 0

### tbp delivers customer

- final DfT report\* containing:
- final testcoverage
  - final teststrategy
  - percentage slip through
  - test access recommendations
  - board complexity index

\* if planned in advance, VDL TBP Electronics will deliver DfX reports - regarding only one design - within 72 hours delivery time